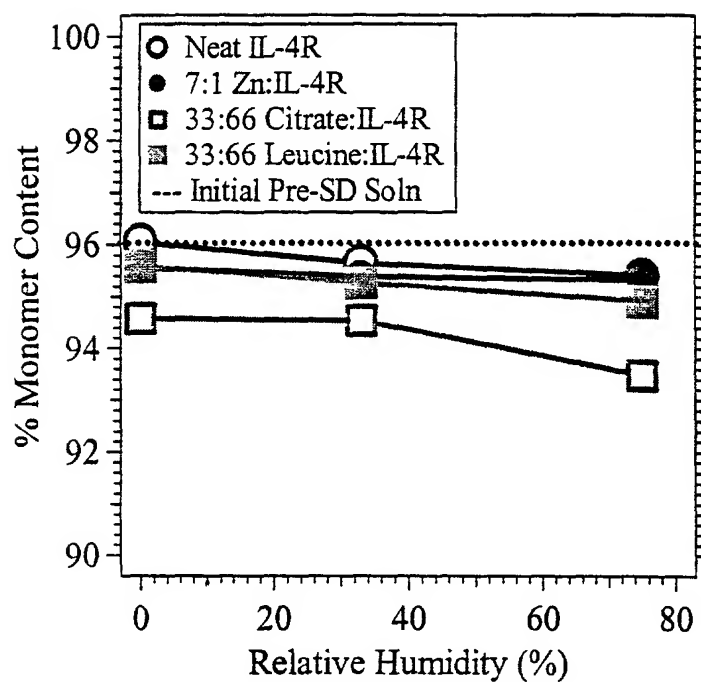


**IL-4R Spray Dried Powders Temperature Effect on Monomer Content
(2 week Stability Data)**

FIGURE 1

FIGURE 2



IL-4R Spray Dried Powders RH Effect on Monomer Content
(2 week Stability Data)

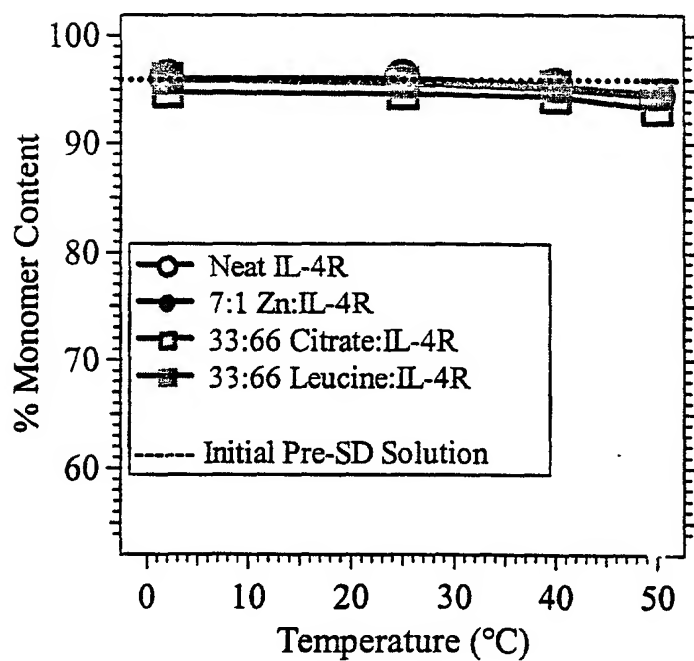


FIGURE 3

IL-4R Spray Dried Powder Compared to Solution Monomer Content
(2 week temperature stability data)